



GENERAL FINISHES

PO Box 510567 New Berlin, WI 53151
800-783-6050 Fax 262-786-6509

Oil Base

Arm-R-Seal

Oil & Urethane Topcoat

Classification:

Oil Based Varnish

Product Description:

Arm-R-Seal is an extremely durable varnish suitable for furniture, cabinets, millwork, and case goods. The unique oil and urethane resins provides deep penetration into the substrate and forms a hard, tough, beautiful finish resistant to household chemicals, water, and mar. It is formulated to be wiped on with a cloth or applied with a foam brush, thus eliminating drips and sags. Arm-R-Seal provides a warm look, sands well, and is easy to apply.

Application:

Apply via applicator, wiping cloth, brush or spray. Stir well before application. Apply liberal amount of stain to the surface and allow to penetrate several minutes before wiping with a clean paper towel or cloth. A second coat may be applied to darken the color. Compressed air: 0.40" fluid tip / medium cap; HVLP: 0.051" fluid tip / medium cap. Allow 6 -24 hours dry before topcoating.

Product Data:

- Density: 6.9 – 8.9 lbs. / gal
- Weight Solids: 36 - 43% (color dependant)
- Volume Solids: 28 - 30%
- Viscosity: 18 - 35 seconds
- Method: #4 Ford
- pH: NA
- V.O.C.: <550 g/l (4.59 lbs/gal)

- % VOC: 57 - 66%
- Coverage: Approx. 800 sq. ft. / gal

Container:

Pints, Quarts, Gallons, Fives and Drums

Sheen:

Not Applicable

Dry Time 70°F and 70% R.H:

- Dry: 6 - 12 hours
- To Topcoat: 6 -24 hours

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"The Country's Finest Full Line Manufacturer of Wood Finishing Products"

www.generalfinishes.com



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Mixing and Application:

- Catalyst Ratio: None
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: Mineral Spirits (10 -20%)

Sealer & Finish Recommendation:

Can be topcoated with most water base, oil base, and solvent base finishes, varnishes, & lacquers. Compatible with all General Finishes topcoats. Test adhesion and compatibility on all other systems.

General Finishes Vinyl Sealer recommended if not using a self sealing finish or optimum build and smoothness is desired. Use: Oil Base: General Finishes Arm-R-Seal; Water Base: Pro-Series, PolyAcrylic, High Performance, or Pre-Cat 181; Solvent Base: General Finishes Pre-Cat Lacquer or Conversion Varnish.

Surface Preparation:

Surface must be clean, dry and free of dust, dirt, grease, wax, or contaminants. For soft woods, sand with #120 grit & finish with #150 -#180. For hard woods, sand with #100 grit & finish with #120. Fill all nail holes or cracks using a stain-accepting filler or putty. Remove all dust by vacuuming or wiping with a damp cloth. Do not use tack cloths which contain linseed oils.

Application:

- Conventional Spray:
- Air Assisted Airless
- HVLP
- Brush
- Pad Applicator
- Clean wiping cloth

Cautions:

- Mix container before use
- Use with proper ventilation
- Read MSDS for safety information

Clean-up Information:

For best results, clean all equipment with Mineral Spirits.

Oil Base Wood Stain

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NOTICE: All of the above statements, recommendations, suggestions, and data concerning the subject material are based on laboratory results and believed to be reliable. We expressly do not represent, warrant, or guarantee the accuracy, completeness or reliability of same, or the material or the results to be obtained from the use thereof, neither do we warrant that any such use, either alone or in combination with other materials shall be free of the rightful claim of any third party by way of INFRINGEMENT or the like and (THE MANUFACTURER DISCLAIMS ALL WARRANTIES, EXPRESSED OR IMPLIED,) OF MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE.
