

**READY-TO-MATCH WATER-BASED STAIN**



**ENDURO®**  
BY GENERAL FINISHES



**EASIEST**  
STAIN MATCHING  
SYSTEM  
IN THE USA


**1 PICK** CHIP

**2 FIND** FORMULA

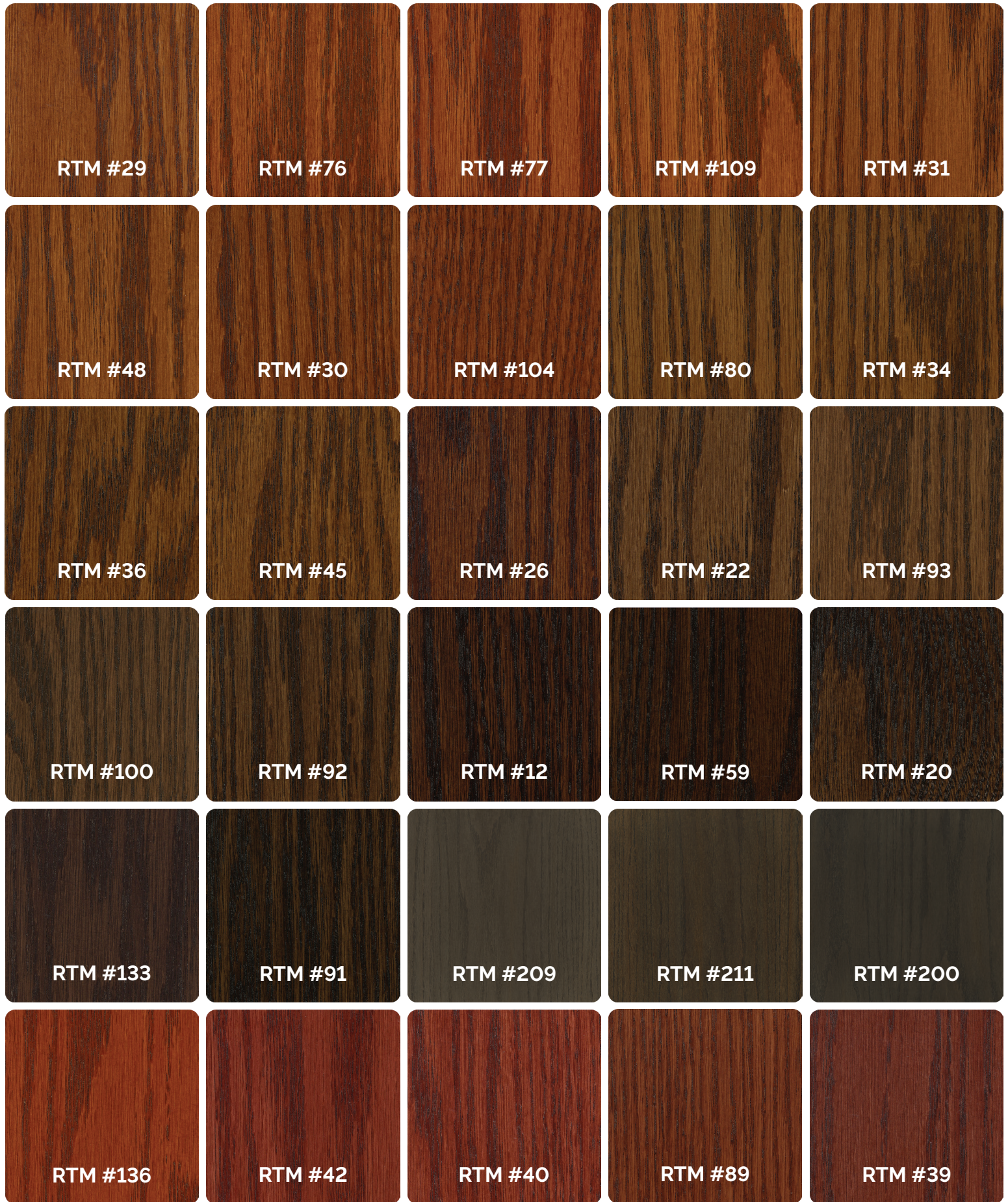
**3 MIX**

**ENDURO® THE GOLD STANDARD FOR PROFESSIONAL WATER-BASED FINISHES™**

# PICK Chip, FIND Formula

 RTM #145	 RTM #84	 RTM #85	 RTM #127	 RTM #81
 RTM #82	 RTM #123	 RTM #112	 RTM #86	 RTM #11
 RTM #113	 RTM #87	 RTM #128	 RTM #58	 RTM #122
 RTM #74	 RTM #69	 RTM #73	 RTM #130	 RTM #90
 RTM #131	 RTM #135	 RTM #63	 RTM #101	 RTM #134
 RTM #138	 RTM #207	 RTM #205	 RTM #206	 RTM #201

# MIX, APPLY, DONE!



# EFFICIENCY AND QUALITY AT A COMPETITIVE PRICE



SCAN FOR  
RTM TDS

- **FAST:** The **Sample Chip Box** contains 100+ custom color chips in your choice of Oak/Maple or Alder/Maple plus a mixing lid.
- **SIMPLE:** Includes **12 stock colors and a clear base**, allowing you to create an endless array of custom colors.
- **EASY:** We provide a **Digital Formula Book** with formulas for 100+ chip colors and a thumb drive for storing individual customer data.

“ Our customers are enjoying the fact that they get these rich colors without harmful odors, and fast dry times give the ability to stain and top coat in the same day.

One thing for sure is color matches that might have taken hours or days are getting done in 30 minutes, sometimes less, and the colors look just as good as any oil we've used in the past. ”

*Matt Maguire*  
**Viking Lumber**

“ It no longer matters how many standard stain colors you offer, none will be exactly right for today's home owner. The RTM stain system is a time saving, cost effective solution for mixing just the right color for the job. ”

*Jim Hogan*  
**Crosscut Woodcraft Inc**



## RTM STAIN

### COMPLIES WITH THE FOLLOWING AIR QUALITY REGULATIONS:

SCAQMD, CARB, Canada, OTC Phase I & Phase II.  
Meets KCMA AND AWI SYSTEM 2 STANDARDS

### PROPERTIES

<b>Colors Available:</b>	12 stock colors plus Clear
<b>Tintable:</b>	Yes
<b>Volume Solids:</b>	11% - 18%, dependent on color
<b>Weight Solids:</b>	12% - 20%, dependent on color
<b>Recommended</b>	
<b>Film Thickness:</b>	N/A
<b>Average Coverage:</b>	112.5 sq.ft. (10.45 m <sup>2</sup> ) per Quart. 450-500 sq.ft. (41.80-46.45 m <sup>2</sup> ) per Gallon. Will vary due to substrate, applicator & technique.
<b>Viscosity:</b>	Thin (50-250 cPs)
<b>Application:</b>	Brush, Roll, Pad, Spray
<b>Brush:</b>	Synthetic bristle or foam
<b>Roll:</b>	Short nap or foam
<b>Spray:</b>	
<b>HVLP:</b>	0.9mm - 1.1mm
<b>Air-Assist Airless:</b>	20 PSI pump, 20 PSI assist air, .007" tip
<b>Airless:</b>	Fine Finish .007" - .009"
<b>Dry Time</b> <b>(Touch &amp; recoat):</b>	30+ min, Based on heat & airflow.
<b>Thin with (if needed):</b>	Water, <i>Enduro Extender</i>
<b>Clean Hands with:</b>	Soap & Water
<b>Clean Equipment with:</b>	H2O/Alcohol mixture, <i>GF Brush &amp; Gun Cleaner</i>
<b>Sizes Available:</b>	Quarts, Gallons, 5-gallon pails
<b>VOC:</b>	Under 265 g/L.

### APPLICATION TIPS

Do not apply with a rag or cloth. If stain is drying too quickly, re-wet the surface with more stain. If needed, add up to 15% *Enduro Extender*. For deeper color, a 2nd coat can be applied after the 1st coat has dried.

**SANDING AFTER APPLYING TOPCOAT:** Use caution not to sand through topcoat and damage stain. Finish will smooth out after sanding 2nd coat of topcoat.

**SYSTEM RECOMMENDATIONS:** Finish with any GF topcoat. Use 1-2 coats of *Enduro Sanding Sealer*. 3-4 total coats of finish is recommended.